

OMNIBRANDS

Improving Profitability Through Spirituality & Inclusion

Team Introduction



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Agenda

• Gurrent Situation

2 • Root Cause Analysis

Recommendations and Metrics

A Risks & Mtigations

• Next Steps

+\$470 Million

78 Basis Points increase in Operating Margin

Problem Statement

OmniBrands' factory workers believe that their

personal values & beliefs are not

respected at their workplace

Current Problem



Mental Health Issues

"After losing someone close to me, time off was good but I felt like even when I returned I couldn't function."



Proselytizing

"It gets uncomfortable when someone's always on about their personal beliefs, especially during breaks."



Unable to Attend Festivals

"Missing out on Yom Kippur because we were short-staffed really hit me hard. It's important to me and many of us to keep our traditions."



High Attrition Rate

"A lot of good people have left because they're just burned out or feel like they're missing out on life outside work. We're all feeling the stretch."



Long Working Hours

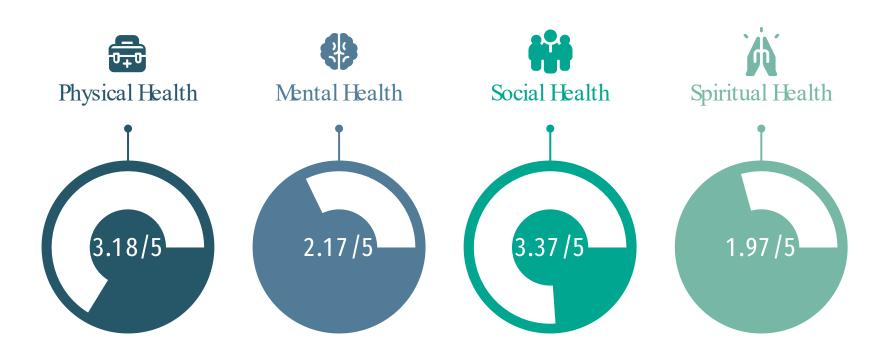
"It is challenging to regularly participate in daily prayers when I must be on the line my entire shift."



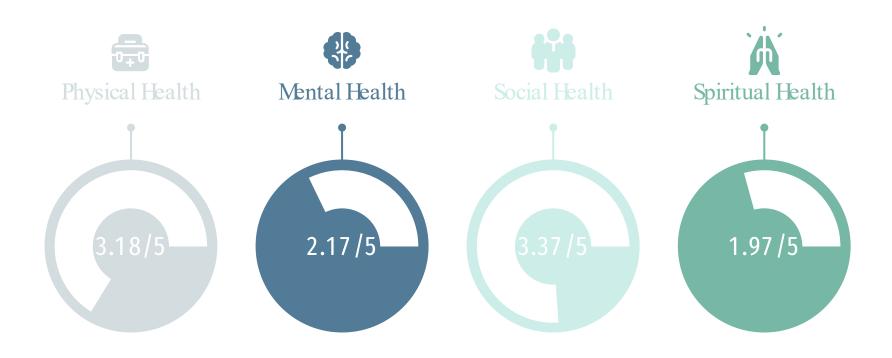
Lack of Prayer Rooms

"We've been allotted a supply closet for meditation and those who say daily prayers, however it gets busy and isn't easily accessible given our short breaks."

Survey Analysis



Root Causes



Recommendations



Community Rooms

Rooms specially allocated for spiritual activities, including ERGs.



Flexible Hiring

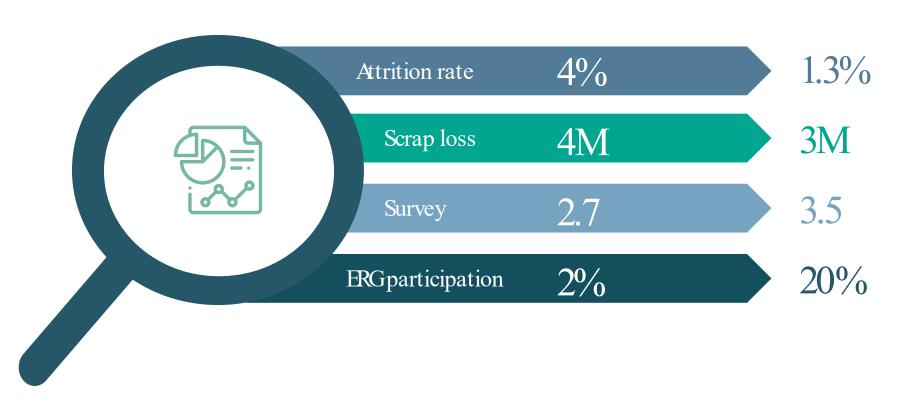
Increase headcount in flexible roles to unlock bandwidth to address spirituality.



Faith & Belief Policy

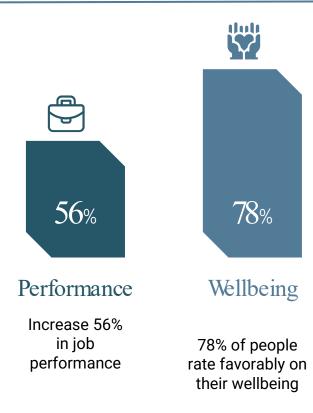
Include clear rules on belief respect, flexible festival days off under timely request, etc

Metrics to Assess the Impact in Business Growth



t Situation Recommended Strategy

Increasing inclusion and belonging benefits



Surrent Situation Recommended Strate

Potential Benefits

Risks & Mitigations

Financial Model



Improved Scrap Savings

Bringing back # of unplanned down times from 7.33 to 4.5/month



\$87 Mn

FIE Turnover savings

Bringing back attrition from 4% to historic avg of 1.33%



-\$71 Mn

Cost of extra hiring

2 additional technicians per line

> 619 Extra hires across NA



-\$1.6 Mn

Community Infrastructure

Cost of building community spaces across all facilities \$86 x 18000 employees

Risks & Mitigations

Risk	Proselytizing or Development of Dominating Groups	Manager Work Overload / Leading ERG	Sensitive Topics	New Hires Bias
Impact	High	High	High	High
Likelihood	High	Medium	High	Medium
Mitigation Plan	 Assign Technicians as leaders to foster leadership and improve participation in the ERG groups. Provide training on the policies that guide proper interaction among different religious groups. 	 Create a specific position that is responsible for faith and belief; an ERG capable of providing guidance to different religious groups. 	Develop a weekly newsletter to allow communication and knowledge sharing of different beliefs about sensitive topics.	 Perform a network statistical assessment that can identify potential systematic hiring biases. Strengthen confidentiality in job applications to avoid disclosing religious affiliations.

Current Situation

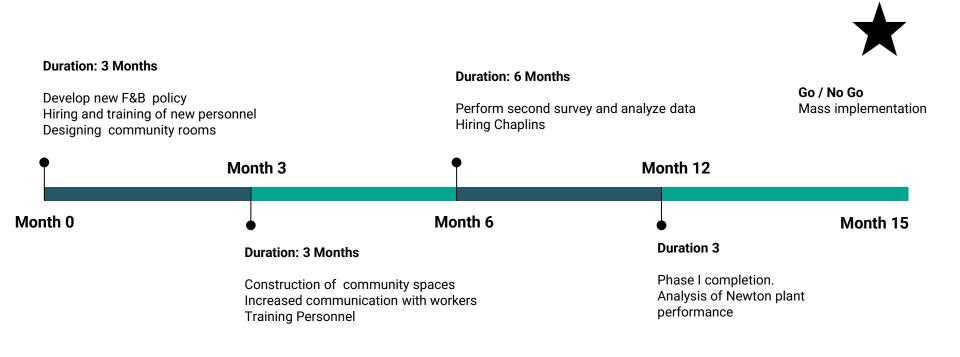
Recommended Strateg

Potential Benefits

Risks & Mitigations

Next Stens

Next Steps



Next Steps

Thank You

Appendix -1Survey Analysis

	Questions	Average Rating	Overall Average		
Physical Health	Q1	3.19			
	Q2	3.23	3.18		
	Q3	3.19	3.16		
	Q4	3.09			
	Q1	2.30			
Mental Health	Q2	2.13	2.17		
mental mealth	Q3	2.21	2.17		
	Q4	2.01			
	Q1	3.3	3.37		
Social Health	Q2	3.36			
Social Health	Q3	3.4	3.37		
	Q4	3.4	7		
Spiritual Health	Q1	2.11			
	Q2	1.91	1.99		
	Q3	1.97	1.99		
	Q4	1.95			

Appendix 2Recommendations References

Faith and Belief at the workplace Recommendations and Policy:

Singh, Simran Jeet. "How to Talk About Religion at Work." Harvard Business Review, September 2022. https://hbr.org/2022/09/how-to-talk-about-religion-at-work.

"Relationship Between Workplace Spirituality and Glass Ceiling Beliefs: An Exploratory Study" by Shubham Kumar and Pradeepika, published in the IUP Journal of Soft Skills (Sep 2023, Vol. 17 Issue 3, pp. 45-55) https://eds.p.ebscohost.com/eds/detail/detail?vid=0&sid=b30c989c-acbc-4f70-84e5-e7e4a8991326%40redis&bdata=JkF1dGhUeXBIPWlwLHNzbyZzaXRIPWVkcy1saXZIJnNjb3BIPXNpdGU%3d#AN=172796792&db=buh

Gerdeman, Dina. "Religion in the Workplace: What Managers Need to Know." 27 Sep 2018. Harvard Business School Working Knowledge.

https://hbswk.hbs.edu/item/religion-in-the-workplace-what-managers-need-to-know

Appendix 3Benefits References

Belonging at work: The top driver of employee engagement. Cecilia Herbert. https://www.qualtrics.com/blog/belonging-at-work/

The Value of Belonging at Work: New Frontiers for Inclusion in 2021 and Beyond https://grow.betterup.com/resources/the-value-of-belonging-at-work-the-business-case-for-investing-in-workplace-inclusion

Is Religion Good for Your Health? - The Wall Street Journal https://www.wsj.com/articles/is-religion-good-for-your-health-921814a7?mod=Searchresults_pos6&page=2

"Reframing Employee Health: Moving Beyond Burnout to Holistic Health." McKinsey & Company. https://www.mckinsey.com/mhi/our-insights/reframing-employee-health-moving-beyond-burnout-to-holistic-health.

Appendix 4

	Aug	Sep	Oct		Nov	Dec	Jan	
Loss factor from last year	\$281,250	\$225,000	Ś	393,750	\$393,750	\$506,250		\$ 3,993,750
Lost factor from this year	\$337,500	\$337,500	_	225,000	\$225,000	\$168,750	\$225,000	\$ 3,037,500
•	6	6		4	4	3	4	\$ 956,250
Attrition Rate this year	1%	1%		2%	3%	3%	4%	3%
Attrition Rate last year	2%	1%		1%	1%	1%	2%	1.33%
	* Assuming	future attr	ition	at 4% bed	ause the tre	end is increa	sing	2.67%
Plant Employees								232
Per person training cost								\$15,000
Per month extra cost								\$92,916
Per year extra cost								\$1,114,992
Cost of hiring 2 extra Technicians per line								\$ 912,500
Cost of building community infrastructure								\$20,000
Capex for all production facilities								\$ 1,551,724

Appendix 4 Question

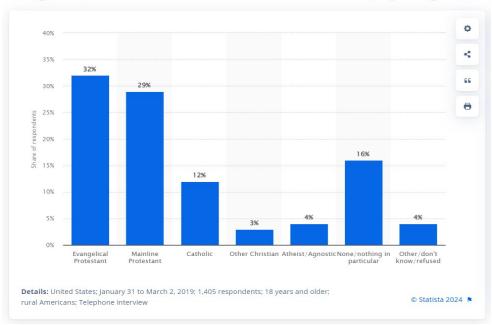
	Newtown Plant			
2023				
	Updated			
Attributed Net Sales		125,280,000	\$ 126,236,250	
Cost of Goods				
	Raw Materials	13,147,890	\$ 13,147,890	
	Direct Labor	26,295,780	\$ 26,093,288	
	Manufacturing Overhead	4,382,630	\$ 4,382,630	
	Total COGS	43,826,300	\$ 43,623,808	
Gross Profit		81,391,700	\$ 82,612,442	
Gross Margin		65%	65.44%	
Operating Expenses				
	Administrative Expenses	939,135		
	Utilities	8,452,215		
	Maintenance	2,817,405		
	Depreciation	6,573,945		
	Total Operating Expenses	18,782,700		
Operating Income		62,609,000	\$ 63,829,742.00	
Operating Margin		50%	50.6%	

Appendix 4 Question

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OmniBrands' NA Ma	anufacturing Plant					
2023 Fiscal Year Inco	ome Statement					
\$ USD			Updated			
Attributed Net Sales		60,000,000,000	\$	60,456,000,000		
Cost of Goods						
	Raw Materials	6,187,500,000	\$	6,187,500,000		
	Direct Labor	16,087,500,000	\$	16,071,705,624		
	Manufacturing Overhead	2,475,000,000	\$	2,475,000,000		
	Total COGS	24,750,000,000	\$	24,734,205,624		
Gross Profit		35,250,000,000	\$	35,721,794,376		
Gross Margin		59%				
Operating Expenses						
	Administrative Expenses	412,500,000				
	Utilities	3,712,500,000				
	Maintenance	1,237,500,000				
	Depreciation	2,887,500,000				
	Total Operating Expenses	8,250,000,000				Increase
Operating Income		27,000,000,000	\$	27,471,794,376	\$	471,794,376
Operating Margin		45%		45.786%		
			•			

Appendix 5

Religious affiliation of rural Americans in 2019, by religion



https://www.statista.com/statistics/1009381/religious-affiliation-rural-americans/